

## PIPE GATE PAINTING SPECIFICATIONS

ALL STANDARD HEAD WALL AND APRON ENDWALL PIPE GATES SHALL RECEIVE THE FOLLOWING PREPARATION AND PAINTING.

NOTES:

1. EACH GATE TO BE THOROUGHLY SCRAPED, WIRE BRUSHED AND CLEANED TO PROVIDE BARE METAL SURFACES.
2. EACH COAT OF PAINT SHALL BE AN OVERALL COAT.
3. EACH COAT OF PAINT SHALL BE ALLOWED TO DRY FOR 24 HOURS MIN.
4. FIRST COAT: RUST-OLEUM X-60 RED BARE METAL PRIMER OR EQUAL.
5. SECOND COAT: RUST-OLEUM 960 ZINC CHROMATE PRIMER OR EQUAL.
6. THIRD COAT: RUST-OLEUM 1282 HIGH GLOSS AND METALLIC FINISH OR EQUAL.



CITY OF MIDDLETON  
STANDARD DETAIL

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REVISED: 06-05-2014  
DRAWN BY: AMK

300-18